

Product data sheet

Refractory applications - Conventional Castables

Reference META07/06

METACAST-60

Applications

- METACAST-60 is a conventional castable having a hydraulic setting/ceramic bonded with alumina content of approximately 60%, which is designed to be used at high temperatures, in excess of 1400°C.
- It is used for roof and wall casting of reheating furnace.

General characteristics

Chemical composition

Main constituents (%) Al₂O₃- 60% min, Fe₂O₃- 1% max. , CaO- 4 to 5%

Physical properties

Grain	Bulk	Cold	Setting	Service	Water	PCE	PLC
Size	Density	Crushing		Temperature	Requirement	Value	Briquette size
		Strength					25 X 25 X100
							10 %moisture
							dried at 110°C
0-5mm	2.45-2.5	At 110°C/24	Hydraulic	1400°C to	10-12%	ORTON	At 1400°C/2hrs <u>+</u> 1%
	gm/cc	hrs.	setting/	1550°C		34 min.	
		400kg/cm ²	Ceramic				
		min.	bonding				

Packaging

METACAST-60 does not contain any additives. METACAST-60 packaging is designed to protect it from moisture. However, it is recommended that METACAST-60 not be placed in direct contact with the ground. When correctly stored, the shelf life of METACAST-60 is at least 6 months. In most cases, its properties are retained for over a year.

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METAFLUX COMPANY PRIVATE LIMITED

e-mail id: metaflux@vsnl.com ,website: www.metafluxco.com